

# WANARMOR® EP257

## Epoxy Paint

### Product Description

WANARMOR® EP257 is a high-performance, two-component, fast-drying epoxy coating designed for rapid application and recoating in indoor environments. It delivers exceptional adhesion and durability, while its outstanding adaptability and longevity make it suitable for diverse environmental conditions.

### Product Characteristics

Fast drying, excellent adhesion, low VOC.

### Recommended Uses

Suitable for maintenance or renovation projects requiring efficient application and quick recoating.

### Technical Specifications

#### Physical Parameters

Color	Gray, or as per user requirements
Gloss	Flat
Specific Gravity	Approx. 1.6 kg/L
Solids By Volume	65±2%
Theoretical Spreading Rate	13 m <sup>2</sup> /L, DFT:50 µm
Flash Point	29°C
VOC	345 g/L

### Surface Preparation

Application Conditions: Substrate temperature must be at least 3 °C above dew point, with relative air humidity not exceeding 85%.

New Projects (New Steel): Surfaces must be free of oil, contaminants, and impurities. Sandblasting must achieve ISO 8501-1:2007 Sa 2½ grade, with surface roughness meeting ISO 8503-2 Medium (G) standard.

Repair Projects: Remove loose contaminants such as oil from the surface. Sandblasting to Sa 2½ grade or manual cleaning to St 3 is recommended. Requirements may be appropriately relaxed for localized areas that are difficult to treat.

## Application Guidance

### Application Method

Airless spraying, brushing, rolling.

### Mixing Ratio

Mass Ratio : 25.6(Base) : 3.4(Hardener)

Pot Life :2 hours at 20 °C

### Hardener

CEP2570

### Thinner

WANARMOR®TH003

Cleaning Agent: WANARMOR®TH003

### Film Thickness

Film Thickness	
Wet Film	75 µm
Dry Film	50 µm

### Drying Time

Surface Temperature	20°C
Surface Dry	30minutes
Hard Dry	2 hours
Fully Cured	7 days
DFT:50 µm	

### Overcoating Interval

Product Name	10°C	20°C	30°C
Epoxy Paint	4 hours	2 hours	1.5 hours
EP257	90 days	90 days	70 days

## Ambient Temperature

10°C to 40°C. Avoid application when relative humidity exceeds 85%.

## Surface Temperature

Above the dew point by 3°C or more.

## Recommended Method

Tools	Application Parameters
Airless Spray	Nozzle Pressure: 17.5MPa
	Nozzle Size: 0.48-0.53mm

WANARMOR®EP257 can be applied using airless spraying, roller coating, or conventional spraying.

## Mixing and Thinning

WANARMOR®EP257 is a two-component product with a precise mix ratio. First, stir the Base until uniform and free of lumps for no more than 2 minutes. Then slowly add the hardener and stir for 3 minutes. Use a variable-speed power mixer. Avoid overmixing, as this accelerates curing and reduces product lifespan. High temperatures shorten the mixture's pot life, while low temperatures extend it. If necessary for application conditions, add a small amount of thinner (5% or less), subject to local regulations regarding volatile organic compounds (VOCs) and air quality.

## Ventilation

For the safety of construction personnel and the proper performance of this product, all areas of the construction site must be well ventilated.

## Packaging and Storage

### Packaging

Two-component, 25 kg combination packaging.

### Storage

Products must be stored in accordance with national regulations. Keep in a cool, well-ventilated area away from heat and ignition. Containers must be kept tightly closed.

### Shelf life

1 year

## Safety Precautions

### Warning

May cause eye and skin irritation. Vapors may cause respiratory irritation in sensitive individuals. May cause skin sensitization. Avoid breathing vapors. Avoid contact with eyes and skin. Use eye, ear, and skin protection, and wear an appropriate respirator to avoid potential respiratory irritation. After use, thoroughly wash skin with water. If discomfort occurs, consult a physician. Wash clothing before reuse. If breathing has stopped, perform artificial respiration, preferably mouth-to-mouth, and seek medical attention. Burns: Exothermic reactions may cause product to become excessively hot. Handle mixtures with caution. Wear gloves. First Aid: If product contacts eyes, immediately flush with water for at least 15 minutes. Remove contaminated clothing and shoes. Wash exposed skin with soap.

Before and during use, observe all safety labels on the packaging. Consult the Safety Data Sheet and comply with relevant national or local government safety regulations.

## Statement

The information listed in this document is reliable. Each value provided is calculated as theoretical data based on the product formulation. Upon request, our company can disclose the internal standard measurement methods used to determine any of the above data. Since usage conditions are beyond the manufacturer's control, this information is provided without warranty. The product is intended for professional use only. For any inquiries, please contact our company.

Our Technical Support and Customer Service Center is available to provide consultation and application technical services regarding the product. We welcome your inquiries via mail or phone. National Customer Service Hotline: 400-059-1116 ext. 3.