

## WANARMOR®EP276

### Low Surface

### Preparation Epoxy Paint

## Product Description

WANARMOR®EP276 is a two-component epoxy coating containing zinc phosphate pigment, specifically designed for various specialty metal substrates. Upon curing, it forms a tough film with excellent abrasion resistance, impact resistance, and good flexibility, effectively resisting corrosion. It exhibits strong adhesion on machined surfaces, stainless steel, aluminum alloys, and hot-dip galvanized substrates.

### Product Characteristics

The coating film is hard and wear-resistant, providing lasting mechanical protection; it offers excellent corrosion resistance and low surface preparation requirements.

### Recommended Uses

As a primer for hot-dip galvanized surfaces, aluminum surfaces, and stainless steel surfaces in moderate to severe corrosion environments, it is also suitable for surfaces that cannot be roughened by grinding.

## Technical Specifications

### Physical Parameters

|                            |                                   |
|----------------------------|-----------------------------------|
| Color                      | Venetian red                      |
| Gloss                      | Flat                              |
| Specific Gravity           | Approx. 1.5 kg/L                  |
| Solids By Volume           | 58±2%                             |
| Theoretical Spreading Rate | 11.6 m <sup>2</sup> /L, DFT:50 μm |
| Flash Point                | 30°C                              |
| VOC                        | 400 g/L                           |

## Surface Preparation

Application Conditions: Substrate temperature must be at least 3 °C above dew point, with relative air humidity not exceeding 85%.

New Projects (New Steel): Surfaces must be free of oil, contaminants, and impurities. Sandblasting must achieve ISO 8501-1:2007 Sa 2½ grade, with surface roughness meeting ISO 8503-2 Medium (G) standard.

Repair Projects: Remove loose contaminants such as oil from the surface. Sandblasting to Sa 2½ grade or manual cleaning to St 3 is recommended. Requirements may be appropriately relaxed for localized areas that are difficult to treat.

## Application Guidance

### Application Method

Airless spraying, brushing, rolling.

### Mixing Ratio

Mass Ratio : 3(Base) : 1(Hardener)

Pot Life : 2 hours/20 °C

### Hardener

CEP1130

### Thinner

WANARMOR®TH003

Cleaning Agent: WANARMOR®TH003

### Film Thickness

| Film Thickness |        |
|----------------|--------|
| Wet Film       | 100 µm |
| Dry Film       | 50 µm  |

### Drying Time

| Surface Temperature | 20°C       |
|---------------------|------------|
| Surface Dry         | 30 minutes |
| Hard Dry            | 1.5 hours  |
| Fully Cured         | 7 days     |

DFT:50 µm

### Overcoating Interval

| Product Name |        | 0°C      | 20°C    | 30°C    |
|--------------|--------|----------|---------|---------|
| Low Surface  | Lowest | 14 hours | 3 hours | 2 hours |

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|         |            |            |            |
|---------|------------|------------|------------|
| Highest | Extendable | Extendable | Extendable |
|---------|------------|------------|------------|

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### Ambient Temperature

5°C~40°C. Avoid application under conditions where relative humidity exceeds 85%.

### Surface Temperature

Above the dew point by 3°C or more.

### Recommended Method

| Tools         | Application Parameters    |
|---------------|---------------------------|
| Airless Spray | Nozzle Pressure: 17.5MPa  |
|               | Nozzle Size: 0.43-0.48 mm |

WANARMOR®EP276 can be applied using airless spraying, roller coating, or conventional spraying.

### Mixing and Thinning

WANARMOR® EP276 is a two-component product with a precise mix ratio. First, stir the Base until uniform and free of lumps for no longer than 2 minutes. Then slowly add the hardener and stir for 3 minutes. Use a variable-speed power mixer. Avoid overmixing, as this accelerates curing and reduces product shelf life. High temperatures shorten the mixture's pot life, while low temperatures extend it. If required by application conditions, a small amount of thinner (5% or less) may be added, subject to local regulations regarding volatile organic compounds (VOCs) and air quality.

### Ventilation

For the safety of construction personnel and the proper performance of this product, all areas of the construction site must be well ventilated.

## Packaging and Storage

### Packaging

Two-component, 20 liters combination packaging.

### Storage

Products must be stored in accordance with national regulations. Keep in a cool, well-ventilated area away from heat and ignition. Containers must be kept tightly closed.

### Shelf life

1 year

## Safety Precautions

## Warning

May cause eye and skin irritation. Vapors may cause respiratory irritation in sensitive individuals. May cause skin sensitization. Avoid breathing vapors. Avoid contact with eyes and skin. Use eye, ear, and skin protection, and wear an appropriate respirator to avoid potential respiratory irritation. After use, thoroughly wash skin with water. If discomfort occurs, consult a physician. Wash clothing before reuse. If breathing has stopped, perform artificial respiration, preferably mouth-to-mouth, and seek medical attention. Burns: Exothermic reactions may cause product to become excessively hot. Handle mixtures with caution. Wear gloves. First Aid: If product contacts eyes, immediately flush with water for at least 15 minutes. Remove contaminated clothing and shoes. Wash exposed skin with soap.

Before and during use, observe all safety labels on the packaging. Consult the Safety Data Sheet and comply with relevant national or local government safety regulations.

## Statement

The information listed in this document is reliable. Each value provided is calculated as theoretical data based on the product formulation. Upon request, our company can disclose the internal standard measurement methods used to determine any of the above data. Since usage conditions are beyond the manufacturer's control, this information is provided without warranty. The product is intended for professional use only. For any inquiries, please contact our company.

Our Technical Support and Customer Service Center is available to provide consultation and application technical services regarding the product. We welcome your inquiries via mail or phone. National Customer Service Hotline: 400-059-1116 ext. 3.